

Model DSP-FCI Portable Dewpoint Meter



Instruction Manual

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1 General Description

The Model DSP-FCI Automatic Dewpoint Meter is a fully self-contained portable instrument, specifically designed to measure the moisture content of air or gas on a spot-check basis.

The instrument is operated with its own internal batteries and requires no external power source.

The read-out of moisture content is on a dot-matrix LCD, in any one of several selectable engineering units.

The unique measuring head is designed to keep the sensor dry when the instrument is not in use, making spot checks a simple and speedy process with minimum air or gas usage.

Model DSP-FCI utilises Alpha Moisture Systems advanced dewSmart sensor, which allows complete interchangeability of sensors and ranges.

The calibrated measuring range is stored within the sensor and is readable from the analyser display (see section 2).

Details of normal operation, engineering unit selection, sensor data and configuration of the instrument are described within this manual.

2 Instrument Configuration

The standard factory settings are such that the instrument will display the moisture content in °C Dewpoint has the auto switch-off facility activated and the display contrast set at a mid-point.

The other facilities and information available from the sensor and instrument are determined by the range of sensor in use, it's calibration data and the hardware of the instrument itself.

To access the available information and change variables use the following procedure:-

Switch the instrument on by pressing the **I/O** key once.

The display will read the word **INITIALISING**. This is the normal start-up routine during which the functions of the instrument and integrity of the sensor calibration data are verified.



The display will then read **INSTRUMENT OK**. This confirms that all instrument functions are working normally.

The display will then read **CALIBRATION DATA OK**. This confirms that normal communications with the sensor have been established and that the integrity of the calibration data, held within the sensor, has been verified.


The display will then read the moisture content of the air surrounding the sensor in °C Dewpoint, (or the equivalent in other engineering units if so selected).

2.1 Adjusting Variables


To read Sensor and Instrument information, change the display contrast and enable/disable the automatic shut-down facility:-

- a) Press the keys marked  and  together and hold pressed for approximately 4 seconds.


The display will read **SENSOR INFORMATION**.

- b) Press the key marked  once.


The display will show the sensor (probe) serial number.

- c) Press the key marked  once more.


The display will show the calibrated range of the sensor installed.

- d) Press the key marked  once more.


The display will show the calibration date of the sensor installed.

- e) Press the key marked  once more.



The display will show the suggested date of recalibration of the sensor installed. Normally 12 months after the calibration date.

- f) Press the key marked  once.

The display will show the instrument type and software version


- g) Press the key marked  once more.

The display will show **LCD CONTRAST- LIGHTER DARKER**

At this point the contrast can be adjusted to the desired level by pressing either the key marked  to lighten the display or  to darken the display.


NOTE: The contrast is incremented by the keys and does not scroll by holding the keys pressed.

When the contrast level is satisfactory, move to step h.


- h) Press the key marked  once more.

The display will show **AUTO SHUT DOWN** together with the status of this facility, either **ON** or **OFF**.

To put this facility **ON** (enable) press 

To turn it **OFF** (disable) press 

NOTE: When the AUTO SHUT DOWN is ON, the instrument will automatically switch OFF if no keys are pressed within a period of 5minutes.

- i) When the variables have been set to the desired positions press the key marked  .

This fixes the settings within the instrument and on each subsequent start-up these levels will be maintained.


The display will now be shown °C Dewpoint (or equivalent).

2.2 Selecting Engineering Units

To change the displayed engineering units from °C Dewpoint to either °F Dewpoint, PPM(V), PPB(V), g/m³, lb/MMSCF or PPM(W), use the following procedure:-

- a) Press the key marked  and hold pressed for approximately 4 seconds.

The display will show the letters SU (select units) in the top right hand corner.

- b) Subsequent presses of the key marked  will scroll the display through the options of engineering units available.


The order in which the engineering units will appear on the display and their definitions is as follows:-


°C DEWPOINT: The temperature at which Condensation or Frost forms if the gas is cooled, expressed in degrees centigrade.


It is important to note that the term DEWPOINT is commonly used to include frost point and all readings below 0°C are in fact measurements in equilibrium over ice.

°F DEWPOINT: As above but expressed in degrees Fahrenheit.



PPM(V):	The volume of water vapour per total volume of gas expressed as parts of water vapour per million parts of gas.
PPB(V):	As ppm(V) but expressed in parts of water vapour per billion parts of gas. This unit is only used in cases where the moisture content of the gas is less than 1ppm(V) (1000 ppb(V)). At levels above 1000 ppb(V) the instrument display will show OUT OF RANGE if switched to the PPB(V) section.
g/m ³ :	Mass of water per unit volume of gas expressed as grams of water per standard cubic meter of gas.
lb/MMSCF:	As g/m ³ but expressed as pounds of water per million standard cubic feet of gas.
PPM(W) :	Similar to PPM(V) but with reference to mass (weight) rather than volume. In this case the ratio of weights change with the molecular weight of the carrier gas.


When the required units of measurement are displayed, press  to enter this information into the instrument. The instrument will then display the moisture content in the selected engineering units on each subsequent start-up

If the  (enter) key is pressed to select PPM(W) units, the option is then available to select one of several common gases or a variable setting where the molecular weight of any other gas can be entered. This option is denoted by the letters SG (Select Gas) which will be seen in the top right hand corner of the display.

The common gas types installed are AIR, ARGON, NITROGEN, CO₂, SF₆ & H₂ and scrolling through these options is achieved by pressing the key marked .

Following the end of the list shown above, the screen will display PPM(W) Mol Wt: X; where X is any number between 0 and 99.

If PPM(W) is the required unit of measurement and the gas to be measured does not appear on the installed list, then the molecular weight of this gas should be installed by pressing the key marked  which indexes the number (mol weight) between 0 and 99 (1 press = 1 digit). If the key () is pressed at 99 then the number reverts to 0.

When the required gas or molecular weight has been selected, press the key marked , at this point the letters SG will disappear. This installs the selected units into the instrument programme and the instrument will start-up in these units at every subsequent 'start-up'.

NOTE. If when the  (enter) key is pressed to select units in PPM(W), the display already shows the correct gas, simply press  again to confirm this setting.

Other units can be installed by reselecting and storing, using the above procedure.

3 Normal Operation

In order to take moisture content readings of air or gas, having pre-selected the required units of measurement, use the following procedure:-

- 1) Locate the instrument in a convenient position, as close as is practical to the sample point and move the handle from its carrying position to allow clear operation of the telescopic measuring head.

NOTE. The position of the handle is adjustable, in 300 steps, by pressing the two black buttons, one at each pivot point, and manually positioning the handle. Releasing the buttons allows the handle to lock into the required position.

The sensor will operate in any attitude, but the instrument should be mounted as level as possible for clear operation of the flow indicator.

- 2) Switch the instrument ON by pressing the key marked I/O.

NOTE. When the instrument is switched ON, the instrument will go through its initialising routine and data verification procedures described above. This routine takes approximately 10 seconds, after which time the instrument will display the moisture content of the air or gas surrounding the sensor, in whatever engineering units have been selected. This will happen every time the instrument is switched ON.

- 3) The sample tube supplied is fitted with a Female Swagelok quick connect coupling, at one end, for connection to the male connector positioned to the left of the front panel. To make this connection, simply push the two halves of the connector together and allow the locking ring to locate. To disconnect this coupling push the locking ring towards the instrument panel and the two halves will spring apart.

The other end of the sample tube is supplied with a 1/8" NPT male connector which should be adapted to fit the sample point connector.

NOTE. It is important to note, at this time, that the material used for the sample tube is critical, especially when measuring very low moisture levels. The ideal material is stainless steel but this is normally impractical for a portable instrument. Where flexible tube is to be used, the preferred material is PTFE (Teflon). This offers a reasonable degree of flexibility and has good resistance to external moisture ingress. The sample tube supplied with the instrument is ideally suited to this purpose.

- 4) Open the sample valve, at the sample point.
- 5) Open the flow control valve, on the instrument front panel, to allow a flow of gas through the instrument. The flow should be controlled by observing the flow indicator on the instrument front panel.

- 6) Allow the instrument and pipework to purge and then restrict the sample exhaust, from the instrument, with a finger. This will cause the telescopic section of the measuring head to extend from the front panel of the instrument under the pressure of the gas. If there is insufficient gas pressure to extend the head, grip the outer knurled section of the head and, while twisting clockwise, gently extend the head by pulling it out from the front panel, while keeping the sample exhaust blocked.. When the head is fully extended, remove the finger from the sample exhaust and allow the sample to flow through the measuring head.
- 7) The display will indicate the change in moisture content surrounding the sensor. Observe the display and when there is no further change in reading, the displayed value is the gas moisture content.

NOTE. If there is any uncertainty as to whether equilibrium has been achieved in the system (pipe work and measuring head), which is necessary to reach an accurate measurement, a simple test can be carried out as follows:-

- a) After the display has stopped moving, increase the sample flow, slightly.
- b) Observe the display.
 - i) If the displayed value remains constant the reading is accurate.
 - ii) If the displayed value begins to fall, the system was insufficiently purged and water vapour is still outgassing from the internal surfaces of the sample pipe work or measuring head OR there is a leak at the sample valve or one of the connections.

It is very important to note that if there is a leak in any part of the system, water vapour will diffuse, from the ambient air, into the sample, even though the gas is flowing out of the faulty connection.

- 8) When the measurement is complete,
 - a) Close the measuring head by manually pushing the extended section back towards the panel front and switch the instrument **OFF**.

NOTE. Ensure that the measuring head is fully closed. Failure to do so will cause the internal desiccant to become wet and impair the efficiency of operation of the instrument.

- b) Remove the sample by closing the valve at the tapping point and allow the system to de-pressurise. i.e. Sample flow stops.
- c) Disconnect the sample tube from the instrument and sample point.

This completes the procedure and the instrument can be removed to the next test point or stored until required again.

NOTE. If the reading taken from the instrument is in 0C or 0F dewpoint, it is important to remember that this value is at 1 bar A pressure. If the dewpoint is required at any other pressure, the dewpoint calculator, supplied with the instrument, should be used to calculate that dewpoint. Instructions for use are printed on the calculator face.

4 Factory Calibration

Factory calibration is performed by comparing the readings given from the instrument with those obtained from a standard, traceable dewpoint analyser. The traceability is to the British Standard Moisture Generator held at the National Physical Laboratory, London. These comparative results are detailed in the Certificate of Test and Calibration supplied with the instrument.

5 Batteries

The Model DSP-FCI is powered by 6 x C size batteries.

The typical battery life is in excess of 250 hrs. continuous operation.

The analyser will display, in the top left hand corner of the screen, the letters **LB (LOW BATTERY)** when the batteries are to be changed.

At the point when the **LB** sign is displayed there is approximately 2 hrs. battery life left before the sign changes to **VLB (VERY LOW BATTERY)**.

At the point when the **VLB** sign is displayed the batteries will only power the instrument for a further 30 minutes, at which time the instrument will shut-down totally, and will not be operational until new batteries are installed.

If the instrument is switched **ON** after the very low battery automatic shut-down has taken place it will automatically switch itself **OFF** again.

Access to the batteries, for replacement purposes, is gained by firstly removing the cover plate, on the back panel of the instrument, using the Allen Key provided and then unscrewing the covers from both of the battery holders.

Fit new batteries as shown on label adjacent to the battery holders, replace the covers and refit the cover plate.

6 Transit Case

(If Supplied)

The transit case, is designed specifically to protect the instrument during transportation and storage.

Access to the analyser, within the case, is achieved by lifting the two catches towards the carrying handle and moving the latch bars away from the upper section of the locks.

The instrument can be operated either while still installed in the transit case, if the handle is positioned to allow full movement of the sample chamber, or removed from the case for ease of positioning near to the sample point.

The sample tube, dewpoint calculator and Allen key to remove the battery carrier cover plate, are housed in the hinged section inside the lid of the transit case.

The case carrying shoulder strap and keys to lock the case are also housed in the hinged section inside the lid.

Access to this storage compartment is achieved by pulling the small leather strap, positioned near the outer edge of the hinged cover, to release the two spring catches that secure it.

Ensure that both catches are secure when closing the cover of the compartment to guarantee secure storage of the items held within.

7 Gases to Avoid

Corrosive Gases: The Sensor should not be exposed to corrosive gases (or corrosive contaminants in the gas sample) as these can chemically attack the sensor, impairing calibration accuracy and/or damaging it beyond economic repair. Examples of such gases are mercury (Hg), ammonia (NH₃), chlorine (Cl₂) etc. Strong oxidising agents such as ozone (O₃) should also be prevented from coming into contact with the sensor.